

# ADEKA ULTRA SEAL P-201 COVERAGE AND CURING TIME

One cartridge of P-201 = 320 ml  
(approx. 11 oz or 19.5 in<sup>3</sup>)

**NOTE ON BEAD SIZE -**

Required bead size is dependent on several factors:

- \* Intended use (for rough concrete, pipe penetration, precast segments, sheet pile, cold joints etc.)
- \* Hydrostatic head
- \* Concrete coverage
- \* Rebar placement

CALL 800-999-3959  
FOR MORE INFORMATION

Bead Size Inches	Feet per Cartridge
1/4 x 1/4	25
1/4 x 3/8	17
1/4 x 1/2	13
1/4 x 3/4	8.5
1/4 x 1	6.3
3/8 x 3/8	11.5
3/8 x 1/2	8.5
3/8 x 3/4	5.5
3/8 x 1	4.3
1/2 x 1/2	6.5
1/2 x 3/4	4.3
1/2 x 1	3.2
3/4 x 3/4	2.8
3/4 x 1	2.1
1 x 1	1.6

**NOTE ON CURING INFORMATION -**

Curing time listed below is based on a 10mm X 10mm bead size and a complete cure (polymerization).

Curing and expansion are two different functions. Curing does not affect expansion. In some cases (depending on use) a complete cure is not necessary.

Curing time is also dependent on bead size. A smaller bead size will cure quicker.

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P201 CURING TIME			
P-201 Bead 10mm (0.39")	30% Relative Humidity	Deg F.	Days to Cure
		86	1.0
		77	2.0
		68	2.5
		59	5.0
		50	8.0
41	17.5		

